ABTECH

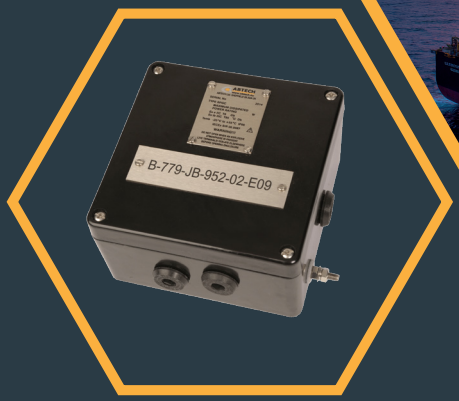
Electrical Connection Specialists

High Specification Electrical Connection Products

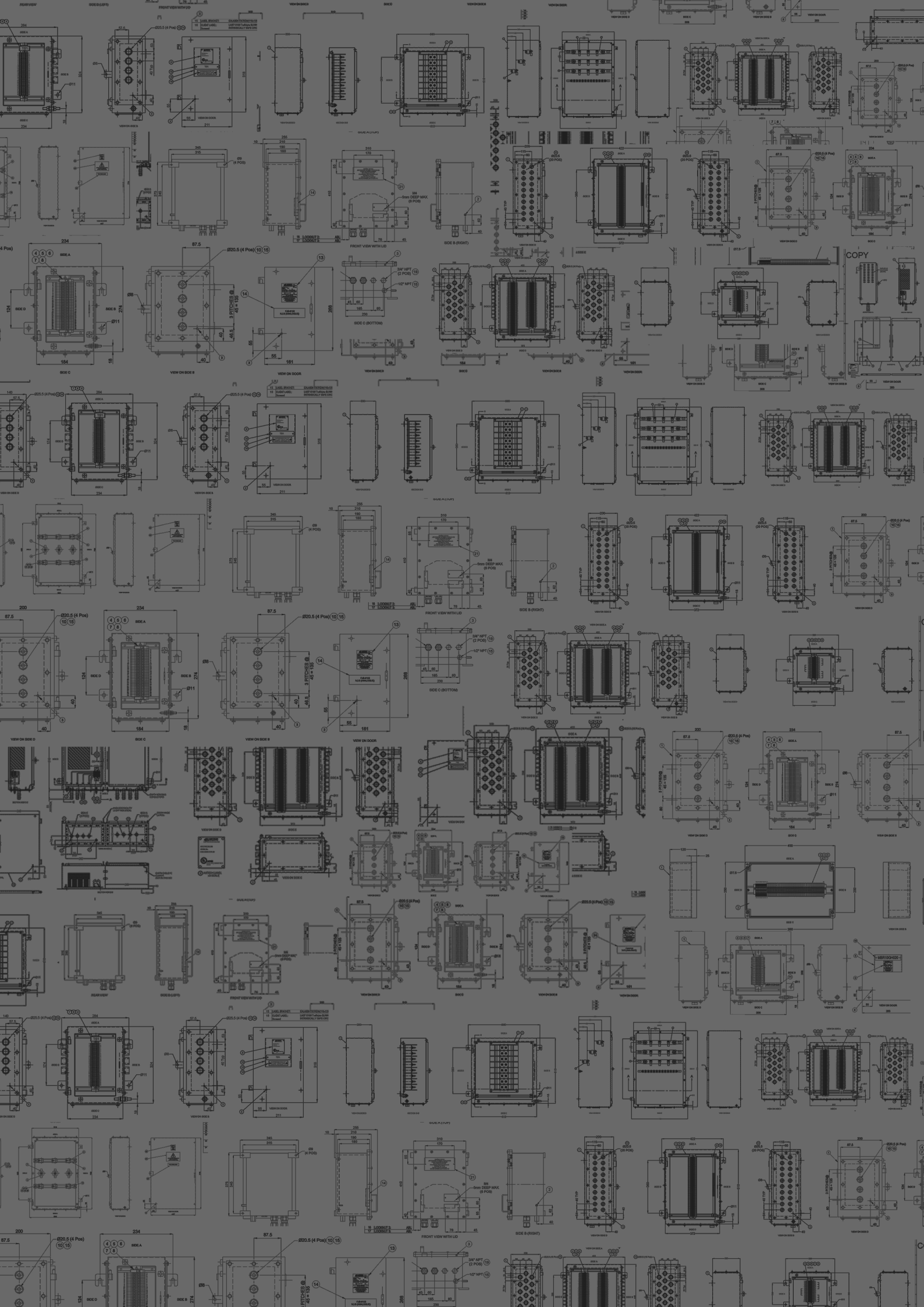
FOR HEAVY INDUSTRY & HARSH ENVIRONMENTS







abtech.co.uk


COPY

About

Abtech has been supplying electrical connection products to hazardous and industrial markets since the 1970s. Our extensive range includes low, medium and high voltage enclosures, junction boxes for fire resistant and fibre optic applications, local control stations and Ex-rated LED lighting.

Based in Sheffield UK, a city synonymous with quality stainless steel manufacturing, Abtech also has sales support and manufacturing facilities in Germany, Saudi Arabia, Singapore and the USA as well as a fully integrated network of stockist assemblers.

In conjunction with our network of stockist builders, Abtech can offer quick turnaround of orders with local customisation and assembly to suit your needs. All of our stockists are fully trained and each facility has an approved quality management system enabling full compliance to the ATEX and IECEx standards.

OUR TRAINED ASSEMBLY PARTNERS ARE ABLE TO OFFER THE FOLLOWING SERVICES:

- Local stock of empty and fully assembled enclosures and other Abtech products
- Customisation of Abtech enclosures
- Assembly and certification of Abtech Ex products
- Local sales and technical support
- Drawing services
- Quotations
- In country services: FAT and SAT support

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ENCLOSURES

SX Range

Zone 1/21
IP66



The SX range comprises of 15 standard sizes in depths of 140, 200 or 300mm. The majority can be fitted with gland plates on any or all of the four sides. Fabricated using 316L Stainless Steel as standard, the SX can also be made in bespoke sizes to suit most applications.

The SX range holds international and regional Ex accreditiations making it suitable for most applications including electrical instrumentation, telecom and fibre optic connections.

Material

Steel: 316L (1.404) and 317L Stainless

Key Features

- Ambient temperature range -65°C to +130°C
- Impact resistant - IK10
- IP66 as standard
- IP67, IP68 and Green Water options

Certification and Coding

Zone	0	20	1	21	2	22
Ex e			•		•	
Ex ia	•		•		•	
Ex ib			•		•	
Ex op is	•		•		•	
Ex op pr			•		•	
Ex ec					•	
Ex t				•		•

Part No	W (mm)	H (mm)	D (mm)	Part No	W (mm)	H (mm)	D (mm)
SX45	114	114	51	SX3	372	448	140/200/300
SX64	102	152	63	SX4	372	510	140/200/300
SX66	152	152	102	SX5	510	510	140/200/300
SX0	152	229	140/200	SX6	510	780	140/200/300
SX0.5	184	274	140/200	SX7	650	950	140/200/300
SX1	234	324	140/200/300	SX8	800	1250	140/200/300
SX1.5	306	306	140/200/300	SX9	1250	1500	200/300/500
SX2	372	324	140/200/300				

ENCLOSURES

BPG Range

Zone 1/21
IP66/67



The BPG enclosure is manufactured in glass reinforced polyester (GRP). Resistant to hydrocarbons and other corrosive industrial compounds, providing a high level of mechanical strength and ingress protection.

Available in a range of standard sizes with the option to add entries to any face.

Material

Glass reinforced polyester:
available in Grey or Black anti-static

Key Features

- Ambient temperature range -65°C to +130°C
- IP66/67/68
- Impact resistant IK08/IK09
- Suitable for hazardous & industrial applications

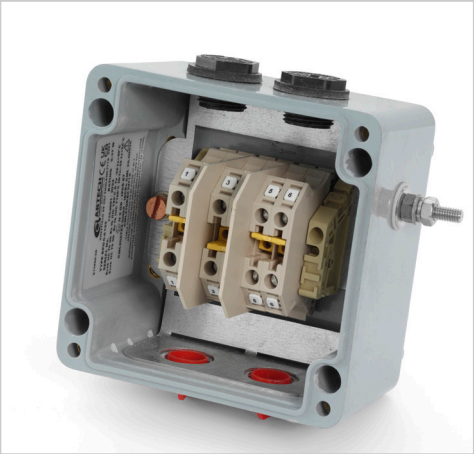
Part No	W (mm)	H (mm)	D (mm)	Part No	W (mm)	H (mm)	D (mm)
BPG1	80	75	55	BPG9	260	160	90
BPG2	110	75	55	BPG10	360	160	90
BPG3	160	75	55	BPG11	560	160	90
BPG4	190	75	55	BPG12	255	250	120
BPG4.5	190	75	75	BPG13	400	250	120
BPG5	230	75	55	BPG13.5	400	250	160
BPG6	122	120	90	BPG14	600	250	120
BPG7	220	120	90	BPG15	400	405	120
BPG8	160	160	90				

Certification and Coding

Zone	0	20	1	21	2	22
Ex eb			•	•	•	•
Ex ia	•	•	•	•	•	•
Ex ib			•	•	•	•
Ex ec					•	•
Ex t				•		•

BPGA Range

Zone 1/21
IP66/67



The BPGA range comprises of three pre-assembled configurations in two sizes and material types.

They are supplied complete with terminals, links, earthing and pre-drilled M20 threaded entries. BPGA enclosures are ideal for use as lighting, power and instrumentation junction boxes.

Material
Glass reinforced polyester:
available in Grey or Black anti static

Key Features
- Ex apparatus certified (T5/T6)
- Terminals & links included
- Four entries for maximum flexibility
- Earth continuity as standard

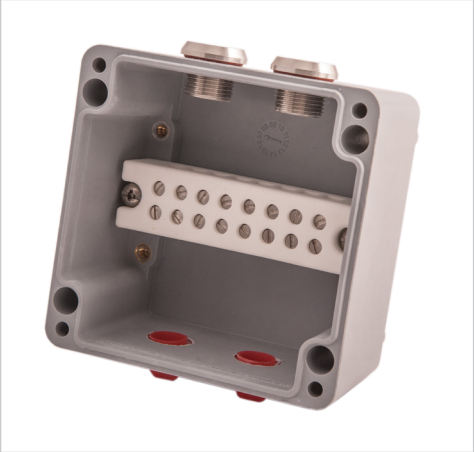
Part No	W (mm)	H (mm)	D (mm)	Terminal Type
BPG6A120	122	120	90	6 x WDU 2.5
BPG6A125	122	120	90	6 x WDU 6
BPG8A160	160	160	90	13 x WDU 2.5
BPGC6A120	122	120	90	6 x WDU 2.5
BPGC6A125	122	120	90	6 x WDU 6
BPGC8A160	160	160	90	13 x WDU 2.5

Certification and Coding

Zone	0	20	1	21	2	22
Ex eb			•	•	•	•
Ex t				•		•

BPGF Range

PH 120 Fire Rated
IP66/67



The BPGF is a 120-minute rated fire resistant junction box. It comes in two sizes and is fitted with Abtech's 8 or 12 way ceramic terminal block. Supplied complete with four M20 threaded entries, two stainless steel plugs and two transit plugs.

Material
Glass reinforced polyester

Key Features
- Safety critical electrical circuits
- Fire resistance for 120 minutes in accordance with BS EN 50200
- External fixings and plugs 316 Stainless Steel

* In addition to the BPGF pre-assembled range, Abtech also manufactures a full range of fire rated enclosures in GRP and stainless steel. These can be populated with rail mounted terminals or fitted with the ATB 8 and 12 way ceramic terminal blocks.

Part No	W (mm)	H (mm)	D (mm)	No. of ways
BPG6F-120	122	120	90	8
BPG8F-160	160	160	90	12

ENCLOSURES

ZAG Range

Zone 1/21
IP65/66/67



The ZAG range comprises of 19 sizes of enclosure in marine grade aluminium. This material is highly machinable, allowing multiple entries, cutouts and windows. As such the ZAG is ideal for instrumentation applications.

Material
Marine Grade Aluminium

Key Features
- Ambient temperature range -65°C to +150°C
- Lightweight and rugged
- Natural or powder coated finish
- Options for allochrome and anodising

Certification and Coding

Zone	0	20	1	21	2	22
Ex eb			•	•	•	•
Ex t				•		•

Part No	W (mm)	H (mm)	D (mm)	Part No	W (mm)	H (mm)	D (mm)
ZAG1	50	45	30	ZAG10	220	120	80
ZAG2	58	64	34	ZAG10/9	220	160	90
ZAG3	98	64	34	ZAG11	160	160	90
ZAG4	150	64	34	ZAG12	260	160	90
ZAG5	75	80	57	ZAG13	360	160	90
ZAG6	125	80	57	ZAG14	560	160	90
ZAG7	175	80	57	ZAG15	202	230	110
ZAG8	250	80	56	ZAG16	330	230	110
ZAG9	122	120	80	ZAG21	120	360	80
ZAG9/9	122	120	90				

ENCLOSURES

ZP Range

Industrial Enclosure
IP65



The Abtech ZP range comprises of 19 different sizes which are injection moulded in either ABS or polycarbonate material. There is also an option of a clear polycarbonate lid which can be fitted to either base. The enclosures are lightweight yet extremely robust and offers good protection against both corrosion and oil-based contamination.

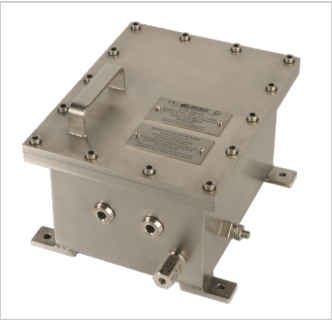
Material
Polycarbonate or ABS (RAL7035)

Key Features
- Ambient temperature range -40°C to +120°C
- Stainless Steel, quick release lid fixings
- Suitable for electrical & industrial applications

Part No	W (mm)	H (mm)	D (mm)	Part No	W (mm)	H (mm)	D (mm)
ZP1	52	50	35	ZP11	200	120	75
ZP2	65	50	35	ZP12	200	150	75
ZP3	82	80	55	ZP13	240	120	100
ZP4	82	80	85	ZP14	240	160	90
ZP5	120	80	55	ZP15	250	160	90
ZP6	120	80	85	ZP16	240	160	120
ZP7	160	80	55	ZP17	300	230	85
ZP8	160	80	85	ZP18	360	200	150
ZP9	122	120	55	ZP19	300	230	110
ZP10	122	120	85				

SSD

Zone 1/21 IP66/67/68



Certification and Coding

Zone	1	21	2	22
Ex db	•		•	
Ex td		•		•

The SSD is a Flameproof Ex d enclosure designed to house electrical and electronic apparatus within Zone 1 and 21 hazardous areas.

Its flameproof design allows potentially sparking equipment to be safely installed in areas where explosive gasses or dust may be present.

Material
Stainless Steel: SSD Range | Aluminium: SSD-AL Range

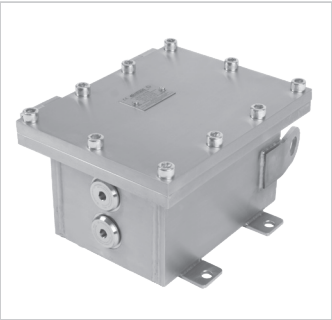
Key Features
- Ambient temperature range -20°C to +60°C
- Custom sizes available

Part No	W (mm)	H (mm)	D (mm)
SSD113	100	130	80
SSD234	170	230	150
SSD434-A	170	340	150
SSD434-B	220	340	150
SSD435	210	400	190
SSD445-A	250	350	190
SSD445	310	390	190
SS546	270	530	210
SSD556-A	270	430	210
SSD556-B	400	490	210
SSD646	250	630	250
SSD656	340	690	250
SSD667	450	700	250
SSD768	570	1020	390

Internal dimensions only - Other sizes available on request

Nautilus

Zone 1/21 IP68



Certification and Coding

Zone	1	21	2	22
Ex e	•		•	
Ex ib	•		•	
Ex ia	•		•	
Ex tb		•		•
Ex ta		•		•

The Nautilus is a submersible terminal enclosure that combines Ex e hazardous area certification with an unparalleled level of ingress protection.

Primarily designed for submersible applications. The Nautilus is certified IP68 at 100 metres for five days to EN60529.

Material
Steel: 316L (1.404) Stainless

Key Features
- 50-100m submersion to IEC60529
- Ambient temperature range -50°C to +55°C

Part No	W (mm)	H (mm)	D (mm)
NAUT1	100	130	80
NAUT2	170	230	140
NAUT3	170	340	140
NAUT3A	220	340	140
NAUT4	210	400	190
NAUT5	250	350	190
NAUT6	310	390	190
NAUT7A	270	530	210
NAUT7B	370	430	210
NAUT8	400	490	210
NAUT10	340	690	250
NAUT11	570	700	390

Internal dimensions only - Other sizes available on request

VisEx

Zone 1 IP66/67



Certification and Coding

Zone	1	21	2	22
Ex d	•		•	
Ex tb		•		•

The Visex is a flameproof enclosure with a window that is suitable for housing potentially sparking instrumentation.

The Stainless Steel enclosure can accommodate a range of POE equipment, providing a high level of ingress protection.

Material
Steel: 316L (1.404) Stainless

Key Features
- Ambient temperature range - 20°C to +60°C
- Suitable for devices up to 60V dc

Part No	W (mm)	H (mm)
VISEX116A4	1 x M16	8 (T6) 47 (T4)
VISEX216A4	2 x M16	8 (T6) 47 (T4)
VISEX120A4	1 x M20	8 (T6) 47 (T4)
VISEX220A4	2 x M20	8 (T6) 47 (T4)
VISEX116120A4	1x M16 1x M20	8 (T6) 47 (T4)

HVJB & ABJB

Zone 1/21
Up to 11 & 15kV



The HVJB & ABJB are core products in our medium voltage splitter box range. Both the 11kV and 15kV versions can accept up to four phases with a maximum of three connections per phase. Cables can enter either through the top or bottom of the enclosure.

Additional options include earth bars, anti-condensation heaters, break-out boxes, high flow breather vents and client specific coatings.

Material
Steel: 316L (1.404) Stainless

Key Features
- HVJB up to 11kV
- ABJB up to 15kV
- IP66 to EN60529
- Fault rated 50kA for 1.0 sec
- Ambient temperature range -50°C to +55°C
- Optional -65°C version for extreme cold

Certification and Coding

Zone	1	21	2	22
Ex e	•		•	
Ex s	•		•	
Ex tb		•		•

Part No	W (mm)	H (mm)	D (mm)
HVJB73 / ABJB73	650	950	300
HVJB83 / ABJB83	800	1250	300
HVJB84 / ABJC84	800	1250	400

HVJB / ABJB 125

Zone 1/21
Up to 15kV



The HVJB/ABJB 125 provides a unique solution for the termination of combined power and control cables used in both offshore umbilical and onshore distribution applications.

The power compartment houses connections up to 15kV. A separate control compartment is available for fibre optic connections. This allows operators to work on the optical fibres without isolating the MV power supply.

Material
Steel: 316L (1.404) Stainless

Key Features
- Each compartment independently IP66
- Fault rated 50kA for 1.0 second
- DTS-01 deluge tested enclosure
- Range of paint and surface finishes

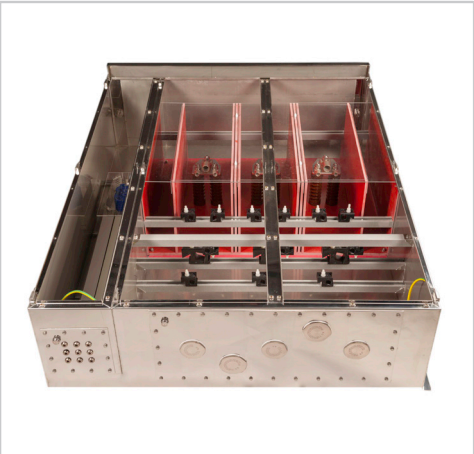
Certification and Coding

Zone	1	21	2	22
Ex e	•		•	
Ex s	•		•	
Ex op is	•		•	

Part No	W (mm)	H (mm)	D (mm)	Max No. of Ways
HVJB1253 LH	1200	1250	300	3
HVJB1254 LH	1200	1250	300	4
ABJB1253 RH	1200	1250	300	3
ABJB1254 RH	1200	1250	300	4

4TJB/125

Zone 1/21
Up to 45kV



The 4TJB is a high voltage splitter box enclosure that can accept three single-phase connections (one conductor per phase) in either a bottom entry or through box configuration. Based on the increased safety concept it utilises Ex 's', special protection to allow HV connections to be made in Zone 1 hazardous areas.

Similar to the medium voltage (HVJB) equivalent, the -125 variant allows combined power and control cables to be terminated within a single enclosure.

Material
Steel: 316L (1.404) Stainless

Key Features
- IP66 to EN60529
- Fault rated 40kA for 1.0 second
- Accepts up to 1000mm² conductors

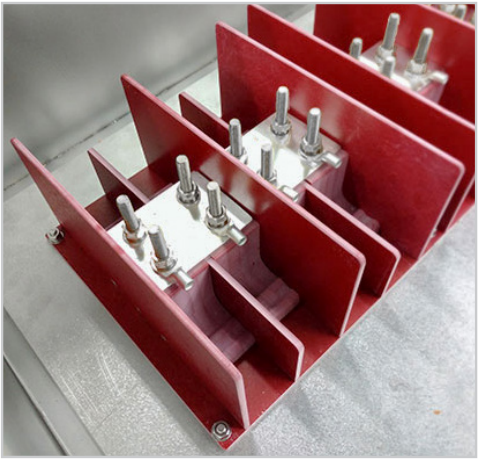
Certification and Coding

Zone	1	21	2	22
Ex sb	•		•	
Ex op pr	•		•	
Ex tb		•		•

Part No	W (mm)	H (mm)	D (mm)
4TJB	1300	1500-2000	500
4TJB-125	1630	1500 - 2000	500

MV Terminal

Zone 1/21
Up to 8.8kV



Designed to simplify the connection of medium voltage electrical supplies by converting conventional Ex-rated junction boxes into medium voltage enclosures. Available in three-way up to 8-way configurations.

MV terminal is suitable for up to 6.6kV and 250A, depending on conductor size and lug configuration.

MVH terminal is suitable for up to 8.8kV and 600A.

Material
GPR with Tinned Copper Links

Key Features
- Component certified terminal available in three to eight-way configurations
- Link in pairs or multiples

Part No	Max (kV)	Max (A)	Max Ways	Part No	Max (kV)	Max (A)	Max Ways
TATEMV3T	6.6	250	3	TATEMVH3T	8.8	600	3
TATEMV4T	6.6	250	4	TATEMVH4T	8.8	600	4
TATEMV6T	6.6	250	6	TATEMVH6T	8.8	600	6
TATEMV8T	6.6	250	8	TATEMVH8T	8.8	600	8

Busbar Box

Zone 1/21
Up to 3.2kA



Part No	W (mm)	H (mm)	D (mm)
BBB	770-1250	675-1250	770

Certification and Coding

Zone	1	21	2	22
Ex e	•		•	
Ex tb		•		•

Designed to accommodate inflexible high current cables, the Busbar Box can safely terminate conductors up to 3200 amps in harsh and hazardous locations.

A busbar is a crucial element of any efficient electrical power distribution system allowing for greater flexibility and reduced overall installation costs.

The enclosure can connect three-phase plus neutral supplied with up to six conductors per phase.

Material
Steel: 316L (1.404) Stainless

Key Features
- Up to 3,200 per phase*
- Fault rated 90kA for 1 second
- Ambient temperature range -40°C to +40°C
- or -40°C to +60°C (see certificate)
- IP66 to EN60529
- DTS-01 deluge tested

*Maximum line current when connected in Delta configuration

SX Busbar

Zone 1
Up to 3kA



Part No	W (mm)	H (mm)	D (mm)	No. of Ways	Max Voltage
SSXBB54	510	510	400	3	3.3
SSXBB64	510	780	400	3 + N	5
SSXBB74	650	950	400	3 + N	5
SSXBB84	800	160	400	3+ N	5

The SX Busbar is a high-current enclosure offering enhanced flexibility using a range of tinned copper busbars mounted in a tiered arrangement, it allows termination of cables carrying up to 3000 Amps.

The arrangement of busbars in this enclosure can be tailored, allowing a variety of configurations suitable for inflexible, higher-current carrying cables.

The SX Busbar can accommodate up to five conductors per phase, plus neutral with an optional earth bar facility. All in a bottom or top entry-only configuration. The full load current is determined per connector and is size-dependent.

Material
Steel: 316L (1.404) Stainless

Key Features
- Ambient temperature range up to 90°C
- Impact resistant IK10
- Corrosion resistant
- Anti-rotation design for smaller conductors

SCJB



Designed to operate in the harshest of marine conditions and to accommodate the demand for increased voltages, our separable connector (SCJB) enclosures are suitable for offshore wind farms and oil & gas installations.

Separable, highly insulated tee connectors are housed within our robust Stainless Steel enclosures for maximum environmental protection, and every unit is 100% AC withstand fault-tested to guarantee field reliability. With flexible configurations and optional fibre optic terminations, the SCJB range can be tailored to any project requirement.

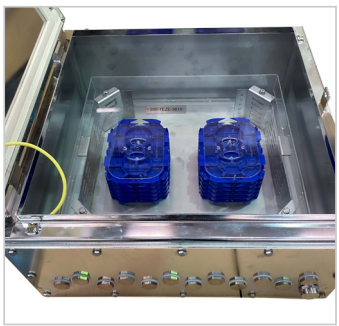
The tee connector range is available in voltages ranging from 15kV up to 72.5kV and can be configured for Ex-rated (Ex S, Ex nR and Ex d options) or exposed marine environments.

Material
Steel: 316L (1.404) Stainless

Key Features
- Compact tee connector up to 72.5kV
- EPDM jacket for 'safe to touch' screening
- Complete protection against partial discharge
- AC withstand fault-tested

Fibre Optic Solutions





Abtech has also developed several fibre optic termination enclosures to complement our power connection enclosures.

Based on the field-proven SX range, models are available in single and double-door cabinets with the option of certification to Ex optical radiation standards. Critical data communication can be protected in the harshest of environments.

Material
Steel: 316L (1.404) Stainless or GRP

Key Features
- Environmental protection for fibre optic communications
- Splice trays, bulkheads, pigtails and adaptors to suit installation
- Ex op is & Ex op pr certification available
- Secure internal armour termination

HAZARDOUS AREA LIGHTING

ExLED

Zone 1/21 2/22 IP66



LED

Utilising high efficiency encapsulated LED modules, the ExLED comes in two sizes and is suitable for use in Zone 1 & 21 hazardous areas.

Key Features

- Tough GRP body (678MM & 1250MM) with UV resistant frosted polycarbonate diffuser
- Emergency battery back-up version with charging and fault indication
- Overvoltage, overload, short circuit and excess temperature protection
- Effective replacement for 2x18, 2x36 & 2x58W T8 lamps

Zone	Coding
1	II 2 G Ex eb mb op is q IIC T4 Gb
21	II 2 D Ex tb op is IIIC T180°C Db

HAZARDOUS AREA LIGHTING

STR1

Zone 2/22 IP66



LED

The STR1 is an LED road lantern designed for use in Zone 2 and 22 hazardous areas. It provides excellent horizontal distribution.

Key Features

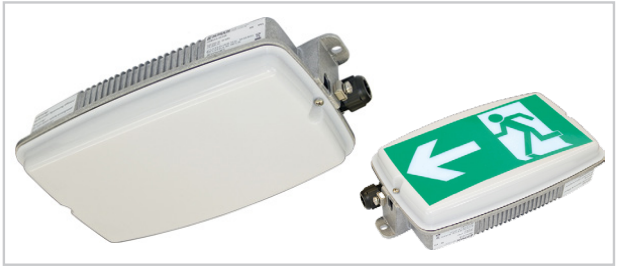
- High performance optical design for maximum spacing between poles
- Low windage design suitable for mounting on poles 7-10 metres
- Maintenance free LED design
- 120W; 15,187 lumens
- 5 year complete system warranty

Coding
Ex nR IIC T* Gc, Ex tc IIIB T100°C Dc

HAZARDOUS AREA LIGHTING

nD8611

IP65



LED

The nD8611 is a compact LED Exit light designed for use in Zone 2 & 22 hazardous areas, predominantly to highlight escape routes. The nD8611 can also be used as a stand alone bulkhead.

Key Features

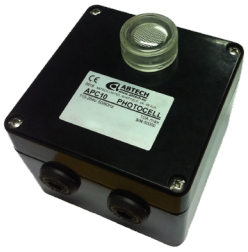
- Maintained or Non-Maintained operation
- Instant 100% light output in emergency mode
- Automatic battery monitoring and fault indication
- Exit signage to ISO 7010 and ASR A1.3 (Viewing distance 22m)

Zone	Coding
2/22	Ex II 3 G Ex nR* IIC T4 Gc Gc, ExII 3 D Ex tc IIIC T80°C Dc

HAZARDOUS AREA LIGHTING

APC10

Zone 1/2 IP66/67



The APC photocell provides controlled switching of lighting in Zone 1 and 2 hazardous areas without the need for major rewiring of existing circuits.

Key Features

- Standard switching level is 70 lux
- Built-in delay of 25 seconds to prevent nuisance switching

Coding
II 2 GD Ex e mb IIC T6 Gb, Ex tb IIC T80° Db



Abtech provides a range of hazardous area local control stations. From a single push button or E-stop to a custom instrument panel. These are certified to ATEX, IECEx and InMetro standards.

Material
Anti-static carbon loaded GRP



Material
Corrosion-resistant Stainless Steel

Key Features

- Combine a wide range of operators and terminals for ease of installation
- Typical ambient temperature range -40°C to +55°C

Coding
Ex db eb IIC T* Gb
Ex db eb mb IIC T* Gb
Ex db IIIC T*C Db

Terminals
Direct termination as standard, 2.5/4mm² terminals available

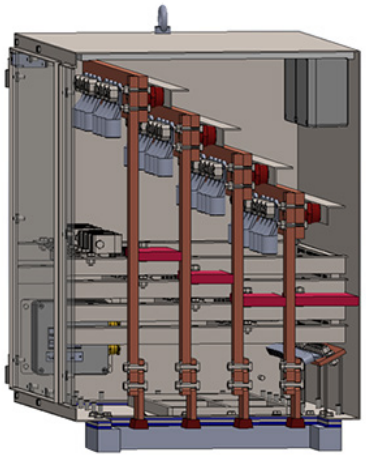
Available Operator, Ammeter and Terminal Types

Common to ABCS and SXCS - ranges available with 1NC/1NO, 2NC or 2NO contacts
Range of operator covers and guards also available.

Push Button	Momentary; single or double push; coloured/marked inserts are required
Emergency Stop	Push-pull or twist to release; red/yellow mushroom head
Key Release	Colour: red
Mushroom Head	Momentary; colour: black, green and red
Indicator Lamp	Red/green/yellow/blue or white; Ex e and Ex i versions available
Illuminated Push Button	Red/green/yellow/blue or white; available with 1NC or 1NO contacts
Selector Switch - Small Handle	39mm diameter; 2, 3 or 4 position; self-lock or self-reset; 2 pole contact configurations and label inserts to suit application
Selector Switch - Large Handle	60mm diameter; 2, 3 or 4 position; self-lock or self-reset; 2 pole contact configurations and label inserts to suit application
Ammeter	Direct measuring with x2 overload scale (max scale: 0-15A/30A); 1A or 5A current transformer with x2 or x5 overload scale (max scale: 0-600A/3000A)
Voltmeter	0-25V, 0-40V, 0-150V, 0-250V, 0-500V
Buzzer	Audible (60Db at 30cm) or flashing buzzer for warning alarm. 10-28V AC/DC and 20 - 250V AC/DC



DIVISION



Abtech's Special Projects Division provides bespoke solutions for electrical equipment operating in the most demanding harsh and hazardous environments. Through a combination of engineering expertise, innovation, and a thorough understanding of regulatory requirements, we ensure that every project meets, and often surpasses, the highest standards of quality, safety, and performance.

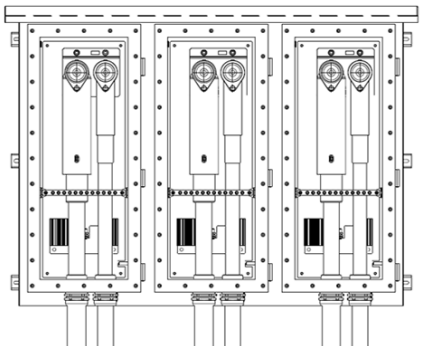
Our engineers bring decades of experience working alongside leading Engineering, Procurement and Construction (EPC) contractors, End Users, and Original Equipment Manufacturers.

(OEMs) across a wide range of sectors, including Oil & Gas, Renewables, Nuclear, Rail, and Industrial Infrastructure. We are able to work independently to deliver project-specific designs or integrate seamlessly with your client's team to support collaboration and project delivery at every stage.

Custom Design & Engineering
Developing tailor-made solutions that align with specific client requirements and industry needs.

Project Management & Consulting
Providing expert guidance from concept to completion, taking your product or concept and providing a fully Ex-certified solution.

Prototyping & Testing
Rapid development of prototypes with rigorous validation to guarantee functionality, safety and reliability.



HV Enclosure with Hydrogen Mitigation

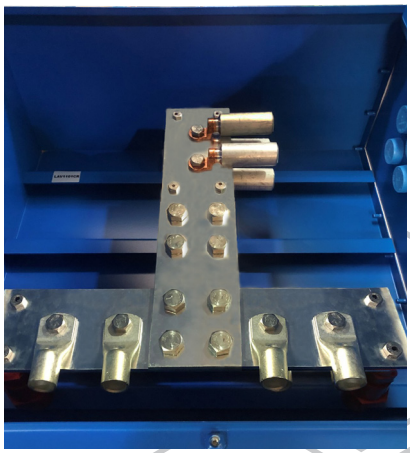
Compliance with regulatory standards is a key focus of the Special Projects Division. We offer comprehensive support to help you achieve the necessary certifications for your equipment, ensuring conformity with both international and industry-specific regulations. Our approach minimises risk, supports project schedules, and guarantees that safety and compliance are never compromised.

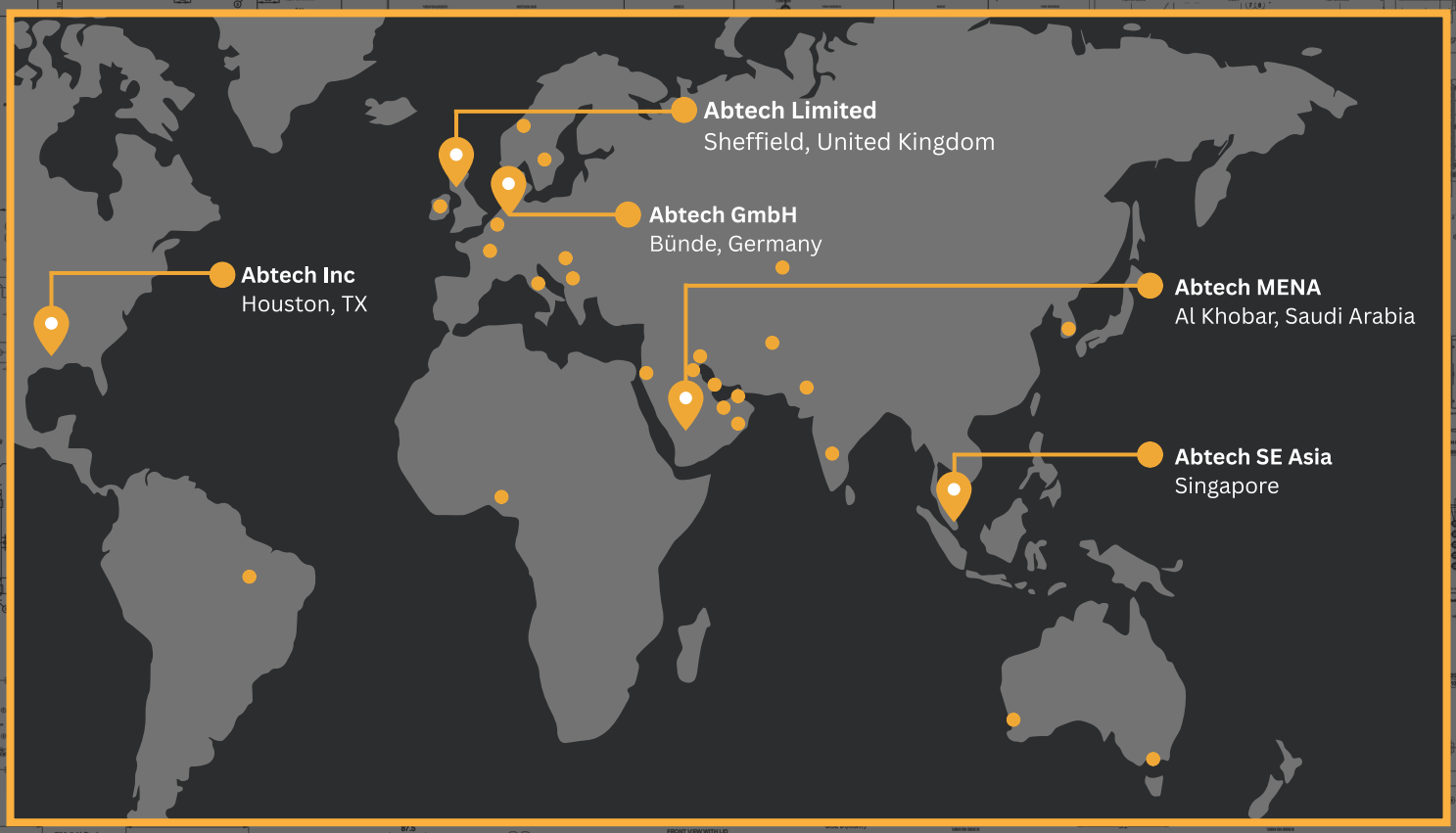
Innovation is central to everything we do. We develop tailored solutions that enhance safety, reliability, and performance in even the most challenging operational environments. By applying the latest engineering methods and technologies, we ensure our solutions are not only effective but built to last.

At Abtech's Special Projects Division, our commitment extends beyond delivering high-integrity engineering solutions, we strive to be a trusted partner in the success of your project.

Whether addressing unique environmental challenges, ensuring full regulatory compliance, or enabling seamless project integration, we approach each engagement with a dedication to excellence and long-term value.

With a track record of proven performance and a passion for innovation, we stand ready to support your most complex electrical infrastructure needs today and into the future.





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